



## CALIBRATION CERTIFICATE

**Customer** : 0155600  
**Identification number** : 105779031  
**Gauge application** : Incoming inspection  
**Standard of thread** : Metric ISO threads acc. to ISO 965:1998/ISO 1502:1996  
**Type of gauge** : GO thread ring gauge (solid)  
**Thread designation** : M 2.5x0.45-6h  
**Pitch** : 0,4500 mm  
**Measuring method** : "Three balls" method (using T-probe)  
**Used ball diameter** : 0,2497 mm  
**Constant of T-shaped probe** : 1,7569 mm  
**Measurement traceability** : Mahr 828 ID 381  
**Measurement traceability** : Gauge block set ID 3997 57308 D-K-15190-01-00 2015-06

### Gauge nominal values

**Major diameter min.** : 2,5390 mm  
**Pitch diameter max.** : 2,2150 mm  
**Pitch diameter min.** : 2,2050 mm  
**Minor diameter max.** : 2,0180 mm  
**Minor diameter min.** : 2,0080 mm

### Measuring values Pitch diameter

| Plane | Axial section | PitchØ [mm] | Out of tolerance [µm] |
|-------|---------------|-------------|-----------------------|
| 2     | 0 Degree      | 2,2104      | -                     |

**Valuation: usable**

Operator:

  
(Salvaggio)

Date: 06.06.2018

**Uncertainty of measurement:**  $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$ . The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor  $k = 2$ . They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.  
**Ref.temp:**  $(20 \pm 1) ^\circ\text{C}$ . **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.