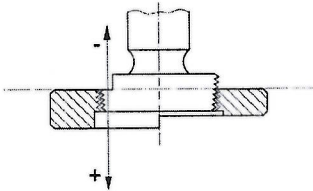


CALIBRATION CERTIFICATE

Customer : 0155600
 Identification number : 105982010
 Gauge application : Incoming inspection
 Standard of thread : Pipe threads acc. to ISO 7/2 - 1982(E)
 Type of gauge : Taper full form thread ring gauge
 Thread designation : R 1
 Pitch : 2,3090 mm
 Measuring method : Inspection with checking or setting gauge

Gauge nominal values

Major diameter min. : 33,2970 mm
 Pitch diameter Nennwert : 31,7460 mm
 Minor diameter max. : 30,3030 mm
 Minor diameter min. : 30,2790 mm
 Distance max. to gauge plane : 0,2310 mm
 Distance min. to gauge plane : -0,2310 mm



Measuring values Pitch diameter with taper check plug gauge

Testing Device ID	Nominal value [mm]	Actual value [mm]	Out of tolerance [mm]
5108	0,2310 -0,2310	0,2240	-

Valuation: usable

Operator:


(Salvaggio)

Date: 22.11.2017

Ref.temp: (20 ± 1) °C. Inspection requirement: The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.