

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 119473011
Gauge application : Incoming inspection
Standard of thread : Unified threads acc. to ANSI/ASME B1.1-1989(R2001), B1.2
Type of gauge : GO/NOT GO thread plug gauge
Thread designation : 5/8 - 18 UNF -2B
Pitch : 1,4110 mm
Measuring method : Three wires method
Wire diameter : 0,8662 mm
second wire diameter : 0,8662 mm
Measuring force : 4,80 N
Measurement traceability : Zeiss ULM 600-C Nr.439
Measurement traceability : Gauge block set ID 3997 57308 D-K-15190-01-00 2015-06

Gauge nominal values	Go side	Not Go side
Major diameter max.	: 15,8877 mm	15,7226 mm
Major diameter min.	: 15,8750 mm	15,7099 mm
Pitch diameter max.	: 14,9657 mm	15,1105 mm
Pitch diameter min.	: 14,9581 mm	15,1028 mm
Minor diameter max.	: 14,0411 mm	14,1859 mm

Measuring values Pitch diameter - Go side


Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	14,9616	-

Measuring values Pitch diameter - Not go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	15,1072	-

Valuation: usable

Operator:


(Eisele)

Date: 27.02.2019

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.
Ref.temp: (20 ± 1) °C. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.