

Sjöborgs Maskin AB

Mått Johanssons Väg 16  
SE-633 46 Eskilstuna

Co.No.: 00423

**Calibration certificate No.: JUZ-00532630**

**Inspection date : 28.02.2024**

**Identity number** : 124-0849  
**Gauge type** : NO GO thread ring gauge (solid)  
**Designation** : W 27,2x1/18 mod.  
**Inspection procedure** : VDI/VDE/DGQ 2618, Blatt 4.9, April 2006  
**Inspection device and traceability** : ConturoMatic TS-UD No. 8368  
**Measuring uncertainty U(95)** :  $3 \mu\text{m} + 10 \cdot 10^{-6} \cdot l$   
**Ambient temperature** :  $20^{\circ}\text{C} \pm 1\text{K}$   
**Comments** : as found = as left  
**Valuation** : usable

**Thread designation:** W 27,2x1/18 mod.  
**Thread standard:** BS 84:2007, BS 919-2:2007  
1./2. Flank angle: 27,50° / 27,50°  
Pitch: 1,4110 mm Ganganzahl: 1  
Best ball diameter: 0,7954 mm  
Constant of T-shaped probe: 0,7954 mm  
Measuring method: Auswertung von Konturdaten

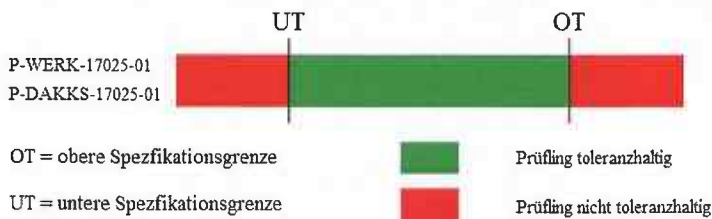
**Gauge nominal values**

Major diameter (min): 27,2009 mm  
Effective diameter new (min): 26,0910 mm  
Effective diameter new (max): 26,1060 mm  
Minor diameter (min): 25,8650 mm  
Minor diameter (max): 25,8930 mm

**Measuring values No Go side - Effective diameter**

Messposition	Effective diameter mm	Tolerance graphic / Out of tolerance	Conformity
Section A-B / Front	26,0975	-----X-----	IO
Section C-D / Middle	26,0976	-----X-----	IO

The measurement results are evaluated according to the decision rule:



Operator: Gabi Müller

The valuation refers exclusively to the measured parameters / option. The user is responsible for adhering to an appropriate inspection period furthermore, the measured values correspond to the time of calibration. This calibration certificate is valid without a signature.