

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 124704062
Gauge application : Incoming inspection
Standard of thread : Pipe threads acc. to ANSI/ASME B1.20.1-2013 (NPT)
Type of gauge : Taper full form thread ring gauge
Thread designation : 1/2 - 14 NPT
Pitch : 1,8143 mm
Measuring method : Measure with IAC Master Scanner
Measurement traceability :

Gauge nominal values

Major diameter min. : 21,1399 mm
 Pitch diameter max. : 19,7797 mm
 Pitch diameter min. : 19,7645 mm
 Minor diameter max. : 18,5892 mm
 Minor diameter min. : 18,5638 mm
 Length L1 : 8,1280 mm
 Gauge plane : 0,0000 mm

Measuring values Pitch diameter

Gauge plane IAC [mm]	Axial section	PitchØ [mm]	Out of tolerance [mm]
0,0000	0° Degree	19,7735	-

Valuation: usable

Operator:


 (Buckenmayer)

Date: 26.10.2020

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAKKS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability. **Ref.temp:** $(20 \pm 1) ^\circ\text{C}$.
Inspection requirement: The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.