

## CALIBRATION CERTIFICATE

**Customer** : 0155600  
**Identification number** : 126861008  
**Gauge application** : Incoming inspection  
**Standard of thread** : Pipe threads acc. to ANSI/ASME B1.20.1-2013 (NPT)  
**Type of gauge** : Taper full form thread ring gauge  
**Thread designation** : 1/8 - 27 NPT  
**Pitch** : 0,9408 mm  
**Measuring method** : Measure with IAC Master Scanner  
**Measurement traceability** : IAC XLP-C 300 Nr.579  
**Measurement traceability** : Set of setting rings ID 8138 101590 D-K-15089-01-01 2016-09

### Gauge nominal values

**Major diameter min.** : 10,2062 mm  
**Pitch diameter max.** : 9,4945 mm  
**Pitch diameter min.** : 9,4844 mm  
**Minor diameter max.** : 8,9484 mm  
**Minor diameter min.** : 8,9383 mm  
**Length L1** : 4,1021 mm  
**Gauge plane** : 0,0000 mm

### Measuring values Pitch diameter

Gauge plane IAC [mm]	Axial section	PitchØ [mm]	Out of tolerance [mm]
0,0000	0° Degree	9,4901	-

**Valuation: usable**

Operator:

  
(Buckenmayer)

Date: 30.01.2019

**Uncertainty of measurement:**  $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$ . The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor  $k = 2$ . They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability. **Ref.temp:**  $(20 \pm 1) ^\circ\text{C}$ .  
**Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.