



CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 9021332-261 (129049019)
Gauge application : Incoming inspection
Standard of thread : UNJ Aerospace threads acc. to ISO 3161:1999 (ASME B1.15)
Type of gauge : NOGO thread plug gauge
Thread designation : 3/4 - 16 UNJF -3B
Pitch : 1,5880 mm
Measuring method : Three wires method
Wire diameter : 0,8946 mm
Measuring force : 3,40 N
Measurement traceability : Mahr 828 Nr.31
Measurement traceability : Parallelendmaß Nr. 316626 042625 D-K-15048-01-00 2022-06

Gauge nominal values

Major diameter max. : 18,8316 mm
Major diameter min. : 18,8163 mm
Pitch diameter max. : 18,1432 mm
Pitch diameter min. : 18,1356 mm
Minor diameter max. : 17,1044 mm

Measuring values Pitch diameter

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	18,1407	-

Valuation: usable

Operator:


(Buckenmayer)

Date: 06.12.2022

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.

Ref.temp: $(20 \pm 1) ^\circ\text{C}$. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.