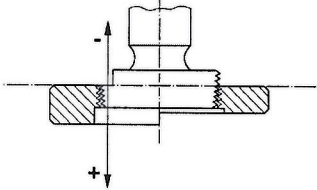


## CALIBRATION CERTIFICATE

**Customer** : 0155600  
**Identification number** : 132373006  
**Gauge application** : Incoming inspection  
**Standard of thread** : Pipe threads acc. to DIN 2999:1983  
**Type of gauge** : Parallel thread ring gauge for Taper threads  
**Thread designation** : R 1 DIN 2999  
**Pitch** : 2,3090 mm  
**Measuring method** : Inspection with checking or setting gauge

### Gauge nominal values

**Major diameter min.** : 33,2490 mm  
**Pitch diameter Nennwert** : 31,7700 mm  
**Minor diameter max.** : 30,3000 mm  
**Minor diameter min.** : 30,2820 mm  
**Distance max. to gauge plane** : 0,2000 mm  
**Distance min. to gauge plane** : -0,1000 mm




### Measuring values Pitch diameter with taper check plug gauge

Testing Device ID	Nominal value [mm]	Actual value [mm]	Out of tolerance [mm]
4336	0,2000 -0,1000	0,0850	-

**Valuation: usable**

Operator:

  
(Salvaggio)

Date: 12.11.2020

**Ref.temp:** (20 ± 1) °C. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.