

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 134063001
Gauge application : Incoming inspection
Standard of thread : Pipe threads acc. to ANSI/ASME B1.20.1-2013 (NPT)
Type of gauge : Taper full form thread ring gauge
Thread designation : 4 - 8 NPT
Pitch : 3,1750 mm
Measuring method : Measure with IAC Master Scanner
Measurement traceability : IAC XLP-C 300 Nr.579
Measurement traceability : Einstellringe im Satz Nr.8138 101590 D-K-15089-01-01 2016-09

Gauge nominal values

Major diameter min. : 114,0300 mm
Pitch diameter max. : 111,4455 mm
Pitch diameter min. : 111,4201 mm
Minor diameter max. : 109,3589 mm
Minor diameter min. : 109,3183 mm
Length L1 : 21,4376 mm
Gauge plane : 0,0000 mm

Measuring values Pitch diameter

Gauge plane IAC [mm]	Axial section	PitchØ [mm]	Out of tolerance [mm]
0,0000	0° Degree	111,4318	-

Valuation: usable

Operator:


 (Eha)

Date: 25.08.2020

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability. **Ref.temp:** $(20 \pm 1) ^\circ\text{C}$.
Inspection requirement: The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.