



CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 139612001
Gauge application : Incoming inspection
Standard of thread : Trapezoidal threads acc. to ISO 2901/2903:2016 (DIN 103-9:1985)
Type of gauge : GO/NOT GO thread plug gauge
Thread designation : Tr 16x4-7H
Pitch : 4,0000 mm
Measuring method : Three wires method
Wire diameter : 2,0499 mm
second wire diameter : 2,0499 mm
Measuring force : 4,50 N
Measurement traceability : Zeiss ULM 600-C Nr.439
Measurement traceability : single gauge ID 316275 014252 D-K-15048-01-00 2019-03

Gauge nominal values	Go side	Not Go side
Major diameter max.	: 16,0610 mm	15,1940 mm
Major diameter min.	: 16,0090 mm	15,1420 mm
Pitch diameter max.	: 14,0480 mm	14,3810 mm
Pitch diameter min.	: 14,0220 mm	14,3550 mm
Minor diameter max.	: 11,5000 mm	11,5000 mm

Measuring values Pitch diameter - Go side


Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	14,0394	-

Measuring values Pitch diameter - Not go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	14,3678	-

Valuation: usable

Operator:


(Hogg)

Date: 08.04.2021

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.
Ref.temp: (20 ± 1) °C. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.