

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 140386006
Gauge application : Incoming inspection
Standard of thread : UNJ Aerospace threads acc. to ISO 3161:1999 (ASME B1.15)
Type of gauge : GO/NOT GO thread plug gauge
Thread designation : 3/8 - 24 UNJF -3B
Pitch : 1,0580 mm
Measuring method : Three wires method
Wire diameter : 0,6200 mm
second wire diameter : 0,6200 mm
Measuring force : 4,10 N
Measurement traceability : Mahr 828 Nr.31
Measurement traceability : single gauge ID 316275 014252 D-K-15048-01-00 2019-03

Gauge nominal values	Go side	Not Go side
Major diameter max.	: 9,5377 mm	9,3878 mm
Major diameter min.	: 9,5250 mm	9,3751 mm
Pitch diameter max.	: 8,8443 mm	8,9306 mm
Pitch diameter min.	: 8,8367 mm	8,9230 mm
Minor diameter max.	: 8,1483 mm	8,2347 mm

Measuring values Pitch diameter - Go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	8,8410	-

Measuring values Pitch diameter - Not go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	8,9278	-

Valuation: usable

Operator:

(Stark)

Date: 17.11.2020

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.

Ref.temp: (20 ± 1) °C. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.