

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 152455071
Gauge application : Incoming inspection
Standard of thread : Unified threads acc. to ANSI/ASME B1.1-1989(R2001), B1.2
Type of gauge : GO/NOT GO thread plug gauge
Thread designation : 5/8 - 11 UNC -2B
Pitch : 2,3090 mm
Measuring method : Three wires method
Wire diameter : 1,3501 mm
second wire diameter : 1,3501 mm
Measuring force : 9,70 N
Measurement traceability : Mahr 828 Nr.22
Measurement traceability : single gauge ID 316275 033416 D-K-15048-01-00 2020-06

Gauge nominal values	Go side	Not Go side
Major diameter max.	: 15,8902 mm	15,5600 mm
Major diameter min.	: 15,8750 mm	15,5448 mm
Pitch diameter max.	: 14,3840 mm	14,5593 mm
Pitch diameter min.	: 14,3764 mm	14,5517 mm
Minor diameter max.	: 12,8778 mm	13,0531 mm

Measuring values Pitch diameter - Go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	14,3801	-

Measuring values Pitch diameter - Not go side

Plane	Axial section	PitchØ [mm]	Out of tolerance [µm]
2	0 Degree	14,5550	-

Valuation: usable

Operator:


(Ammann-Mayer)

Date: 20.10.2021

Uncertainty of measurement: $U = 2.5 \mu\text{m} + 10 \cdot 10^{-6} \cdot d$. The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor $k = 2$. They were established according to DAkkS-DKD-3. The value of the measured variable is within the assigned value range with 95 % probability.
Ref.temp: $(20 \pm 1) ^\circ\text{C}$. **Inspection requirement:** The inspections procedure was based on recognised German inspection specifications (VDI/VDE/DGQ/2618). The measuring equipment and standards used are compared regularly with reference standards calibrated by a calibration service accredited by the European Cooperation for Accreditation (EA) and therefore traceable to the national standards of the PTB. Hence the inspection certificate complies with the traceability requirements of DIN EN ISO 9001.