

CALIBRATION CERTIFICATE

Customer : 0155600
Identification number : 155066003
Gauge application : Incoming inspection
Standard of thread : Unified threads acc. to ASME B1.1-2003 / ASME B1.2
Type of gauge : NO GO thread ring gauge (solid)
Thread designation : 1 (0.073) - 72 UNF -2A
Pitch : 0,3530 mm
Measuring method : Inspection with checking or setting gauge

Gauge nominal values

Major diameter min. : 1,8390 mm
 Pitch diameter max. : 1,5672 mm
 Pitch diameter min. : 1,5621 mm
 Minor diameter max. : 1,4935 mm
 Minor diameter min. : 1,4859 mm


Checking the Pitch diameter with check plugs

Check plug	Check plug ID	PitchØ nominal value [mm]	PitchØ actual value [mm]
GO check plug	27	1,5550 ±0,00225	1,5530
NOT GO check plug	31	1,5650 ±0,00225	1,5640

Visual inspection: ok

Valuation: usable

Operator:


(Haug)

Date: 05.10.2021